



# Global Common Controls Software Design (GCCS-2) Course

(Version 7.0)

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**Course No.** GCCS8029, (LMS: 33544)

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**Duration** 4 days

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**Recommended** RS Logix 5000 Basic Ladder Logic Programming experience

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**Objectives** Upon successful completion of this course, participants will:

- Understand the purpose and benefits of the GCCS-2 standard
  - Add programs and routines to the logic
  - Name the two levels of tags
  - Identify the importance of aliases and their use
  - Utilize Tag alias
  - Identify the importance of modular software design
  - Become familiar with Siemens TIA Portal
  - Create cell and station overviews
  - Prepare files for transfer to a Siemens HMI
  - Transfer an application to a Siemens HMI
  - Delete programs
  - Program alarms and prompts.
  - Add action items and groups to the scroll list
  - Configure EtherNet I/O devices
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## Course Outline

This course is designed to familiarize participants with the content of the GCCS-2 software standard. GM has requirements regarding the structure and content of its PLC software logic used in its manufacturing facilities. This course will provide learners with a working knowledge of these requirements.

### Core Modules:

<b>Module</b>	<b>Content</b>	<b>Delivery Method</b>	<b>Time (Hours)</b>
<b>1 - Overview</b>	<ul style="list-style-type: none"><li>• Scope.</li><li>• Purpose and Benefits.</li><li>• Audience.</li><li>• Definitions.</li><li>• Control Logix Environment.</li><li>• Rung comment, routine/program/operand descriptions</li></ul>	Lecture Exercise	1 .25
<b>2 – RS Logix Overview</b>	<ul style="list-style-type: none"><li>• GCCS-1 Systems Layout</li><li>• Controller Organization.</li><li>• Processor and Logix file naming.</li><li>• I/O module configuration.</li><li>• Data types</li><li>• Tags and tag scope.</li><li>• Tag aliasing</li><li>• Programs and routines</li><li>• Navigating RS Logix</li><li>• Produce/Consumer Communications</li></ul>	Lecture	2.5
<b>3 - Naming</b>	<ul style="list-style-type: none"><li>• Action result naming.</li><li>• Panel/Field device naming</li><li>• Switch and Cylinder naming</li><li>• Routine naming</li><li>• Module naming</li><li>• Data type prefixes</li></ul>	Lecture	1
<b>4 – Programs and Interlocks</b>	<ul style="list-style-type: none"><li>• Use of programs</li><li>• Use of Interlocks</li></ul>	Lecture	1.5
<b>5 – HMI Screen Functions</b>	<ul style="list-style-type: none"><li>• HMI hardwired interface.</li><li>• HMI communications</li><li>• Default screen colors</li><li>• Common Screen Banner</li><li>• Standard screens and navigation</li></ul>	Lecture Exercise	1 1.5

<b>6 – Actions</b>	<ul style="list-style-type: none"> <li>Action logic structure</li> <li>Action logic rungs</li> <li>Prompting logic</li> </ul>	Lecture	2
<b>7 – Diagnostics</b>	<ul style="list-style-type: none"> <li>Diagnostics categories</li> <li>Message Offsets</li> <li>Program diagnostic numbers</li> <li>HMI diagnostic display</li> </ul>	Lecture Exercise	.5 .75
<b>8 – Scroll List</b>	<ul style="list-style-type: none"> <li>Scroll list features</li> <li>Scroll list expand/contract.</li> <li>Function list.</li> <li>Status indicators</li> <li>Scroll list logic.</li> </ul>	Lecture Exercise	.75 1
<b>9 – Robot Concepts</b>	<ul style="list-style-type: none"> <li>Robot specifications.</li> <li>Rules of process</li> <li>Robot/Cell controller physical interface.</li> <li>Process control signals.</li> <li>Status and miscellaneous signals.</li> <li>Fast Fault Recovery</li> </ul>	Lecture Exercise	1 .25

## Common Tasks:

<b>Module</b>	<b>Content</b>	<b>Delivery Method</b>	<b>Time (Hours)</b>
<b>10 – Working with RS Logix 5000</b>	<ul style="list-style-type: none"> <li>Device level Ethernet address assignment.</li> <li>Maintenance workstation setup (laptop).</li> <li>Configuring RS Linx.</li> <li>Assigning IP addresses with USB cable.</li> <li>Disabling BootP for devices after IP address is set.</li> <li>Configure IP for robots and weld controllers.</li> <li>Import/export L5K files</li> <li>Control Flash firmware upgrade tool.</li> <li>Downloading to the processor.</li> <li>Create a Safe Node in RSLogix</li> <li>Generate a Safety Network Number</li> <li>Generate a Safety Signature</li> </ul>	Lecture Exercise	1 2
<b>11 – Ethernet Switch setup (Octopus)</b>	<ul style="list-style-type: none"> <li>Switch IP address setup.</li> <li>Firmware upgrade.</li> <li>GM standard Ethernet switch configuration.</li> </ul>	Lecture	1



<b>Module</b>	<b>Content</b>	<b>Delivery Method</b>	<b>Time (Hours)</b>
<b>12</b> – Multi-Language Message Extractor	<ul style="list-style-type: none"> <li>• Message extractor overview.</li> <li>• Rung comment structure requirements.</li> <li>• Define flags and usage.</li> <li>• Use the Message Extractor.</li> <li>• Translate language.</li> </ul>	Lecture Exercise	.75 1
<b>13</b> – TIA Portal and Siemens HMI Panels	<ul style="list-style-type: none"> <li>• GM HMI application for the workstation.</li> <li>• Creating *.CSV files.</li> <li>• HMI terminal setup.</li> <li>• Import tags to TIA Portal configuration and download.</li> <li>• Transfer application to HMI.</li> </ul>	Lecture Exercise	1 2
<b>14</b> – HMI Multi-Language Functionality	<ul style="list-style-type: none"> <li>• Configure the HMI application for multi-language.</li> <li>• Select languages to include in WinCC project.</li> <li>• Select Flags for each language.</li> <li>• Review final translation.</li> </ul>	Lecture	.75
<b>15</b> – Starting Up a Cell	<ul style="list-style-type: none"> <li>• Examine cell validation requirements</li> <li>• Configure and validate DeviceNet networks.</li> <li>• Validate safety system (EStops, guards, etc.)</li> <li>• Use the scroll list in manual mode.</li> <li>• Review the software checklist.</li> <li>• Replace TBD bits with appropriate logic.</li> </ul>	Lecture	1
<b>16</b> – Common Modifications to a Running Cell	<ul style="list-style-type: none"> <li>• Working with Alias tags</li> <li>• Changing/updating a tooling sequence.</li> <li>• Adding/removing tooling actions.</li> <li>• Adding routines</li> <li>• Removing a tooling action.</li> <li>• Adding/Removing a station.</li> </ul>	Lecture Exercise	.5 2
<b>Certification</b>	<ul style="list-style-type: none"> <li>• Certification Test</li> </ul>	Test	4



## Demonstration/Activity/Exercise

Listed below is a summary of the instructor demonstrations, lecture hands-on activities, and student exercises for the course. For instructor preparation purposes, unique equipment and software required for completing a particular item is shown in the right column.

Module	Item (student exercises are noted in bold)	Unique Equipment & Software required
Module Core 1: Overview	No Exercise or Hands-on Activity (HA).	
Module Core 2: RS Logix Overview	<b>Exercise 1 - Creating UDTs and Tags.</b>	
	<b>Exercise 2 - Creating a tag Alias</b>	
Module Core 3: Naming	<b>Exercise 1 - Changing Routine and Tag Names and the Effects on the Logic</b>	
Module Core 4: Programs and Interlocks	No Exercise or Hands-on Activity (HA).	
Module Core 5: HMI Screen Functions	Hard-wired interface Introduce hard-wired PBs on a HMI enclosure. (HA)	G12 or G16 Training Panel
	Individual Screens Demonstrate real world screens (HA)	G12 or G16 Training Panel
	<b>Exercise 1 - Cell Overview Screen</b>	
	<b>Exercise 2 - Station Overview</b>	
Module Core 6: Actions	No Exercise or (HA).	
Module Core 7: Diagnostics	<b>Exercise 1 – Programming Alarms.</b>	
Module Core 8: Scroll List	Scroll List Screen Demonstrate features of the Scroll List Screen and how it is affected by the logic. (HA)	G12 or G16 Training Panel

Module	Item (student exercises are noted in bold)	Unique Equipment & Software required
Module Core 8: Scroll List	Scroll List Expand/Collapse Demonstrate collapse/expanding of groups (HA) Demonstrate Station Sequence operation in Auto. (HA)	G12 or G16 Training Panel
	<b><u>Exercise 1</u> - Add Items to the Scroll List.</b>	
	<b><u>Exercise 2</u> – Add Groups to the Scroll List.</b>	
Module Core: 9: Robot Concepts	<b><u>Exercise 1</u> – Draw a Robot Path. – Students individually complete exercise (Exercise)</b>	
Module Common Task 10: Working with RSLogix	<b><u>Exercise 1</u> - Update Controller Firmware Using Control Flash</b>	G12 or G16 Training Panel
	<b><u>Exercise 2</u> - Download Logic File to the Processor</b>	G12 or G16 Training Panel
	<b><u>Exercise 3</u> - Export a *.L5K file</b>	
	<b><u>Exercise 4</u> – Import an L5K File into RSLogix</b>	
	<b><u>Exercise 5</u> – Create a Safe Node in RSLogix</b>	
	<b><u>Exercise 6</u> – Generate a Safety Network Number</b>	
	<b><u>Exercise 7</u> - Generate a Safety Signature</b>	G12 or G16 Training Panel
Module Common Task 11: Ethernet Switch Setup (Octopus)	Hirschmann Octopus Switch Introduce Hirschmann Octopus Switch. (HA)	G12 or G16 Training Panel

Module	Item (student exercises are noted in bold)	Unique Equipment & Software required
Module Common Task 12: Multi-Language Message Extractor	<b><u>Exercise 1</u> - Run the Message Extractor on a PLC Program</b>	
	<b><u>Exercise 2</u> – Language Translation</b>	
Module Common Task 13: TIA Portal and Siemens HMI Panels	<b><u>Exercise 1</u> - Creating a GM HMI Application on the PC Workstation</b>	
	<b><u>Exercise 2</u> - Creation of a *.CSV File</b>	
	<b><u>Exercise 3</u> - Import Tags and xml into WinCC Flexible Configuration</b>	
	<b><u>Exercise 4</u> - Transfer the Application to the HMI</b>	G12 or G16 Training Panel
Module Common Task 14: HMI Multi-Language Functionality	Configuring the HMI Application for Multi-Language in TIA Portal. Demonstrate text that needs to be translated after use of Message Extractor and Language Translator. (HA)	G12 or G16 Training Panel
Module Common Task 15: Starting Up a Cell	<b><u>Exercise 1</u> - Search and Replace ‘TBD’ Bits in Logic.</b>	
Module Common Task 16: Common Modifications to a Running Cell	<b><u>Exercise 1</u> – Working with tag Aliases</b>	
	<b><u>Exercise 2</u> - Adding a New Action Routine</b>	
	<b><u>Exercise 3</u> - Edits After Adding a New Routine</b>	

Module	Item (student exercises are noted in bold)	Unique Equipment & Software required
	<b><u>Exercise 4</u> - Adding a New Station</b>	
	<b><u>Exercise 5</u> - Editing a New Station</b>	
	<b><u>Exercise 6</u> - Deleting the AA075 Station Program</b>	